

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**

**May 17, 2024**

**This list supersedes the November 04, 2022 list.**

*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**

**(b) Welded Reinforcement**

<b>6725-01</b>	<b><a href="#">Alabama Wire Products</a>, 1100 West Park Road, Elizabethtown, KY 42701</b> Contact: Wayne Allen Phone: (270) 769-5528 Email: wallen@sswholding.net			
----------------	---	--	--	--

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>7237-01</b>	<b><a href="#">Concrete Reinforcements Inc.</a>, 3830 Presidents Way, Jacksonville, FL 32220</b> Contact: Kaulin Krebs Phone: (904) 520-7100 Email: kaulin@cri.team			
----------------	--	--	--	--

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>2327-02</b>	<b><a href="#">Insteel Wire Products</a>, 500 Clemp Road, Dayton, TX 77535</b> Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
----------------	--	--	--	--

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>2327-10</b>	<b><a href="#">Insteel Wire Products</a>, 501 Forest Road, Hazle Township, PA 18202</b> Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			
----------------	---	--	--	--

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**

**May 17, 2024**

**This list supersedes the November 04, 2022 list.**

*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**

**(b) Welded Reinforcement**

<b>2327-07</b>	<b><a href="#">Insteel Wire Products</a>, 3325 State Route 1099, Hickman, KY 42050</b>			
	Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>2327-13</b>	<b><a href="#">Insteel Wire Products</a>, 3050 Melson Ave., Jacksonville, FL 32254</b>			
	Contact: Holli Starr Phone: (336) 786-2141 ext. 3081 Email: hstarr@insteel.com			

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>2327-01</b>	<b><a href="#">Insteel Wire Products</a>, 1510 Carter Street, Mount Airy, NC 27030</b>			
	Contact: Holli Star Phone: (800) 791-4108 ext. 5 Email: hstarr@insteel.com			

DOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**

May 17, 2024

This list supersedes the November 04, 2022 list.

Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**

**(b) Welded Reinforcement**

<b>2327-09</b>	<b><a href="#">Insteel Wire Products</a>, 810 Atchison Street, St. Joseph, MO 64503</b> Contact: Chad Swavey Phone: (816) 233-1177 ext. 2300 Email: cswavey@insteel.com			
----------------	--	--	--	--

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>4551-01</b>	<b><a href="#">Iowa Steel &amp; Wire Co.</a>, 1500 West Vanburen Street, Centerville, IA 52544</b> Contact: Greg Cassady Phone: (641) 856-6300 Email: gcassady@iowasteel.com			
----------------	---	--	--	--

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280102	Fabric Pavement, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

<b>7150-01</b>	<b><a href="#">Keysteel Wire</a>, 18900 W. Industrial Pkwy, New Caney, TX 77007</b> Contact: David Gonzalez Phone: (281) 572-2536 Email: dgonzalez@keysteelwire.com			
----------------	--	--	--	--

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes

<b>7151-01</b>	<b><a href="#">Liberty Engineered Wire Products</a>, 505 Venture Drive, Las Cruces, NM 88007</b> Contact: Armando Torres Phone: (575) 647-8498 Email: atorres@ewpinc.com			
----------------	---	--	--	--

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**

**May 17, 2024**

**This list supersedes the November 04, 2022 list.**

*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**

**(b) Welded Reinforcement**

**7151-02**      [Liberty Engineered Wire Products](#), 1200 N. Warpole, Upper Sandusky, OH 43351  
Contact: Steve Dun   Phone: (419) 731-4911   Email: sdunn@ewpinc.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280201	Fabric, Welded Wire, Smooth & Deformed	1006.10 (b)	ASTM M336	
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

**7151-03**      [Liberty Engineered Wire Products](#), 3121 West Market Street. Warren, OH 44485  
Contact: Cindy Anneman   Phone: (330) 469-6958   Email: canneman@ewpinc.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes

**6809-01**      [National Wire LLC](#), 12262 FM 3083, Conroe, TX 77301  
Contact: Perry Fisher   Phone: (936) 760-2040   Email: perry@nationalwire.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

**7193-01**      [Nelson Wire and Steel](#), 1015 New Salem Road, New Salem, PA 15468  
Contact: Michelle Costello   Phone: (724) 245-9577   Email: mcostello@nelsonwire.com

IDOT Material Code	Product Description	Article #	Spec	NTPEP Compliant
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	Yes

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**

**May 17, 2024**

**This list supersedes the November 04, 2022 list.**

*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**

**(b) Welded Reinforcement**

<b>2394-16</b> <a href="#">Nucor Steel Connecticut, 35 Toelles Road, Wallingford, CT 06492</a> Contact: John Brasell Phone: (203) 265-0615 Email: john.brasell@nucor.com				
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>NTPEP Compliant</b>
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

  

<b>3818-01</b> <a href="#">Oklahoma Steel &amp; Wire, 1327 Smiley Rd P.O. Box 296, Madill, OK 73446</a> Contact: Mike Murphy Phone: (580) 795-6014 Email: mmurpy@oklahomasteel.com				
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>NTPEP Compliant</b>
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	
6280302	Fabric Pavement, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

  

<b>6904-03</b> <a href="#">Wire Mesh Corp., 220 Avenue A, Beaumont, TX 77701</a> Contact: Ernesto Guantes Phone: (706) 922-5179 Email: Ernesto.guantes@wmc-us.com				
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>NTPEP Compliant</b>
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

  

<b>6904-01</b> <a href="#">Wire Mesh Corp., 4034 Faye Road, Jacksonville, FL 32226</a> Contact: Orlando Hernandez Phone: (904) 680-8272 Email: orlandoh@wmc-us.com				
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>NTPEP Compliant</b>
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**  
**May 17, 2024**

**This list supersedes the November 04, 2022 list.**  
*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**  
**(b) Welded Reinforcement**

<b>6904-02</b> <a href="#">Wire Mesh Corp.</a> , 42 Marquette Avenue, Oglesby, IL 61348 Contact: Romar De La Luz _Phone: (815) 579-8597 _Email: romar@wmc-us.com				
<b>IDOT Material Code</b>	<b>Product Description</b>	<b>Article #</b>	<b>Spec</b>	<b>NTPEP Compliant</b>
6280101	Fabric, Welded Wire, Deformed	1006.10 (b)	ASTM M336	Yes
6280301	Fabric, Welded Wire, Smooth	1006.10 (b)	ASTM M336	

Note: The approval process is outlined in Policy Memorandum titled "[Welded Wire Reinforcement/Bar Mat Plant Certification Procedure](#)."

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

Illinois Department of Transportation  
Bureau of Materials

Qualified Producer List  
**CERTIFIED WELDED WIRE REINFORCEMENT**  
**May 17, 2024**

**This list supersedes the November 04, 2022 list.**

*Standard Specifications for Road and Bridge Construction and Bridge Construction Articles 1006.10(current year issued)*

**Section 1006: Metals**

**1006.10 Reinforcement Bars, Welded Reinforcement, and Prestressing Steel Strand**  
**(b) Welded Reinforcement**

**Submittal for Testing and Approval**

**A. Scope**

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

**B. Procedure**

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.
- Acknowledgment by Company (Form [BMPR 101](#)). If your company does not already have a product included on an IDOT QPL, please submit a signed copy of the Acknowledgment by Company form with your product submittal.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact [Michael Aldridge at \(217\)-588-2091](#) for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Illinois Department of Transportation  
Bureau of Materials  
Attn: [Michael Aldridge](#)  
126 East Ash Street  
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the [Standard Specifications for Road and Bridge Construction](#).

**C. Certification/Recertification**

Welded Wire Reinforcement/Bar Mat manufacturers are certified/recertified in accordance with [Policy Memorandum 23-08](#).